

create 2.5mm contour
and break apart from the letters

abc abc

duplicate red (press +) change
to yellow
nudge 5mm down and across

abc

trim black from yellow

abc

create 2.5mm contour
and break apart from the letters

abc abc

duplicate black (press +) change
to yellow
nudge 5mm down and across

abc

trim black from yellow

abc

create 2.5mm contour
and break apart from the letters

abc abc

duplicate black (press +) change
to red
nudge 5mm down and across

abc

weld black to red

abc

with node edit remove corner node
I know SL does this in one go

abc abc



when cutting these they can be put together on the bench by using the weed box as the reg.



this weed box just touches the black top and side
for you to line up to

as a note unless your plotter is calibrated properly (most are 3-4mm) out over 1000mm
always cut the shadow in the same direction as the letters don't cut one across and the other down
the plotter