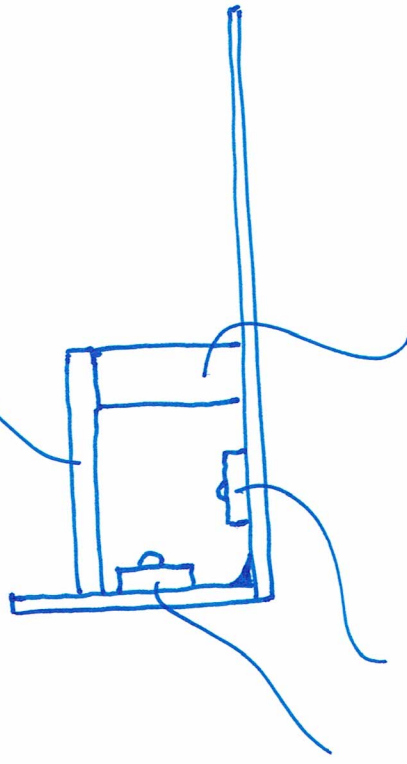


3 OR 5mm OPAL
ACRYLIC ROUNDED
TO OUTSIDE SHAPE
(LESS RETURN
MATCH-THICKNESS)



LED
MODULES
OR
TAPE

↑
FACE

20-25mm
OPAL ACRYLIC
ROUTED TO
CREATE A

10-15mm WIDE
RING (THE SAME
SHAPE AS OUTLINE
-BUT INSET) &
BONDED TO 3 OR 5mm OPAL